

FORM PTO-1390  
 (REV. 11-2000)

U.S. DEPARTMENT OF COMMERCE PATENT AND TRADEMARK OFFICE

ATTORNEY'S DOCKET NUMBER

**TRANSMITTAL LETTER TO THE UNITED STATES  
 DESIGNATED/ELECTED OFFICE (DO/EO/US)  
 CONCERNING A FILING UNDER 35 U.S.C. 371**

3868-0108P

U.S. APPLICATION NO. (If known, see 37 CFR 1.5)

**10/069399**

INTERNATIONAL APPLICATION NO.

INTERNATIONAL FILING DATE

PRIORITY DATE CLAIMED

PCT/EP00/07897

August 14, 2000

August 27, 1999

TITLE OF INVENTION

**RAPIDLY DISINTEGRATING PELLETS BASED ON CHITOSAN**

APPLICANT(S) FOR DO/EO/US

**HOFFMANN, Hans-Rainer; ASMUSSEN, Bodo**

Applicant herewith submits to the United States Designated/Elected Office (DO/EO/US) the following items and other information:

1. ☒ This is a **FIRST** submission of items concerning a filing under 35 U.S.C. 371.
2. ☐ This is a **SECOND** or **SUBSEQUENT** submission of items concerning a filing under 35 U.S.C. 371.
3. ☒ This express request to begin national examination procedures (35 U.S.C. 371(f)) at any time rather than delay examination until the expiration of the applicable time limit set in 35 U.S.C. 371(b) and PCT Articles 22 and 39 (1).
4. ☒ The US has been elected by the expiration of 19 months from the priority date (Article 31).
5. ☒ A copy of the International Application as filed (35 U.S.C. 371(c)(2))
  - a. ☐ is transmitted herewith (required only if not transmitted by the International Bureau).
  - b. ☒ has been transmitted by the International Bureau. WO 01/16218
  - c. ☐ is not required, as the application was filed in the United States Receiving Office (RO/US).
6. ☒ An English language translation of the International Application as filed (35 U.S.C. 371(c)(2)).
  - a. ☒ is transmitted herewith.
  - b. ☐ has been previously submitted under 35 U.S.C. 154(d)(4)
7. ☒ Amendments to the claims of the International Application under PCT Article 19 (35 U.S.C. 371(c)(3)).
  - a. ☐ are transmitted herewith (required only if not transmitted by the International Bureau).
  - b. ☐ have been transmitted by the International Bureau.
  - c. ☐ have not been made; however, the time limit for making such amendments has NOT expired.
  - d. ☒ have not been made and will not be made.
8. ☐ An English language translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371(c)(3)).
9. ☐ An oath or declaration of the inventor(s) (35 U.S.C. 371(c)(4)).
10. ☒ An English language translation of the annexes of the International Preliminary Examination Report under PCT Article 36 (35 U.S.C. 371(c)(5)).

Items 11. to 20. below concern document(s) or information included:

11. ☒ An Information Disclosure Statement under 37 CFR 1.97 and 1.98, Form PTO-1449(s), and International Search Report (PCT/ISA/210) with 0 cited document(s).
12. ☐ An assignment document for recording. A separate cover sheet in compliance with 37 CFR 3.28 and 3.31 is included.
13. ☒ A FIRST preliminary amendment.
14. ☐ A SECOND or SUBSEQUENT preliminary amendment.
15. ☐ A substitute specification.
16. ☐ A change of power of attorney and/or address letter.
17. ☐ A computer-readable form of the sequence listing in accordance with PCT Rule 13ter.2 and 35 U.S.C. 1.821-1.825.
18. ☐ A second copy of the published international application under 35 U.S.C. 154(d)(4).
19. ☐ A second copy of the English language translation of the international application under 35 U.S.C. 154(d)(4).
20. ☒ Other items or information:
  - 1.) PCT Substitute Claims Letter w/ PCT/IPEA/416, PCT/IPEA/409, amended claims and translation thereof
  - 2.) Zero (0) sheets of Formal Drawings

JC13 Rec'd PCT/PTO 26 FEB 2002

U.S. APPLICATION NO (if known, see 37 CFR 1.5) <b>1069399</b>		INTERNATIONAL APPLICATION NO PCT/EP00/07897		ATTORNEY'S DOCKET NUMBER 3868-0108P	
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21. <input checked="" type="checkbox"/> The following fees are submitted: <b>BASIC NATIONAL FEE (37 CFR 1.492(a)(1)-(5)):</b> Neither international preliminary examination fee (37 CFR 1.482) nor international search fee (37 CFR 1.445(a)(2)) paid to USPTO and International Search Report not prepared by the EPO or JPO. .... <b>\$1,040.00</b>  International preliminary examination fee (37 CFR 1.482) not paid to USPTO but International Search Report prepared by the EPO or JPO ..... <b>\$890.00</b>  International preliminary examination fee (37 CFR 1.482) not paid to USPTO but international search fee (37 CFR 1.445(a)(2)) paid to USPTO..... <b>\$740.00</b>  International preliminary examination fee (37 CFR 1.482) paid to USPTO but all claims did not satisfy provisions of PCT Article 33(1)-(4)..... <b>\$710.00</b>  International preliminary examination fee (37 CFR 1.482) paid to USPTO and all claims satisfied provisions of PCT Article 33(1)-(4)..... <b>\$100.00</b> <b>ENTER APPROPRIATE BASIC FEE AMOUNT =</b>	<b>CALCULATIONS</b> <b>PTO USE ONLY</b>																	
	\$	890.00																
Surcharge of \$130.00 for furnishing the oath or declaration later than <input type="checkbox"/> 20 <input checked="" type="checkbox"/> 30 months from the earliest claimed priority date (37 CFR 1.492(e)).	\$	130.00																
<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th style="width:20%;">CLAIMS</th> <th style="width:20%;">NUMBER FILED</th> <th style="width:20%;">NUMBER EXTRA</th> <th style="width:20%;">RATE</th> </tr> <tr> <td>Total Claims</td> <td>18 - 20 =</td> <td>0</td> <td>X \$18.00</td> </tr> <tr> <td>Independent Claims</td> <td>1 - 3 =</td> <td>0</td> <td>X \$84.00</td> </tr> <tr> <td colspan="3">MULTIPLE DEPENDENT CLAIM(S) (if applicable)</td> <td>None + \$280.00</td> </tr> </table>	CLAIMS	NUMBER FILED	NUMBER EXTRA	RATE	Total Claims	18 - 20 =	0	X \$18.00	Independent Claims	1 - 3 =	0	X \$84.00	MULTIPLE DEPENDENT CLAIM(S) (if applicable)			None + \$280.00	\$	0
CLAIMS	NUMBER FILED	NUMBER EXTRA	RATE															
Total Claims	18 - 20 =	0	X \$18.00															
Independent Claims	1 - 3 =	0	X \$84.00															
MULTIPLE DEPENDENT CLAIM(S) (if applicable)			None + \$280.00															
<b>TOTAL OF ABOVE CALCULATIONS =</b>			\$ 1020.00															
<input type="checkbox"/> Applicant claims small entity status. See 37 CFR 1.27. The fees indicated above are reduced by 1/2.			\$ 0															
<b>SUBTOTAL =</b>			\$ 1020.00															
Processing fee of \$130.00 for furnishing the English translation later than <input type="checkbox"/> 20 <input type="checkbox"/> 30 months from the earliest claimed priority date (37 CFR 1.492(f)).	\$	0																
<b>TOTAL NATIONAL FEE =</b>			\$ 1020.00															
Fee for recording the enclosed assignment (37 CFR 1.21(h)). The assignment must be accompanied by an appropriate cover sheet (37 CFR 3.28, 3.31). \$40.00 per property	\$	0																
<b>TOTAL FEES ENCLOSED =</b>			\$ 1020.00															
			Amount to be: \$															
			refunded															
			charged \$															

a. ☒ A check in the amount of \$ 1020.00 to cover the above fees is enclosed.

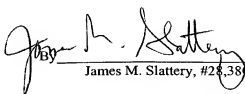
b. ☐ Please charge my Deposit Account. No. \_\_\_\_\_ in the amount of \$ \_\_\_\_\_ to cover the above fees.  
 A duplicate copy of this sheet is enclosed.

c. ☒ The Commissioner is hereby authorized to charge any additional fees which may be required, or credit any overpayment to Deposit Account No. 02-2448.

**NOTE:** Where an appropriate time limit under 37 CFR 1.494 or 1.495 has not been met, a petition to revive (37 CFR 1.437(a) or (b)) must be filed and granted to restore the application to pending status.

Send all correspondence to:  
 Birch, Stewart, Kolasch & Birch, LLP or Customer No. 2292  
 P.O. Box 747  
 Falls Church, VA 22040-0747  
 (703) 205-8000

Date: February 26, 2002

  
 James M. Slattery, #28389

27 MAR 2002

7-4

PATENT  
3868-0108P

## IN THE U.S. PATENT AND TRADEMARK OFFICE

Applicant: HOFFMANN, Hans-Rainer et al.  
Int'l. Appl. No.: PCT/EP00/07897  
Appl. No.: 10/069,399 Group:  
Filed: February 26, 2002 Examiner:  
For: RAPIDLY DECOMPOSING CHITOSAN-BASED  
PELLETS (As Amended)

PRELIMINARY AMENDMENT**BOX PATENT APPLICATION**

Assistant Commissioner for Patents  
Washington, DC 20231

March 27, 2002

Sir:

The following Preliminary Amendments and Remarks are respectfully submitted in connection with the above-identified application.

**IN THE TITLE OF THE INVENTION:**

Please replace the original title of the invention with the following:

--RAPIDLY DECOMPOSING CHITOSAN-BASED PELLETS--

Docket No. 3868-0108P

REMARKS

The Title of the Invention has been amended to better set forth the invention being claimed.

Attached hereto is a marked-up version of the changes made to the application by this Amendment.

If necessary, the Commissioner is hereby authorized in this, concurrent, and future replies, to charge payment or credit any overpayment to Deposit Account No. 02-2448 for any additional fees required under 37 C.F.R. § 1.16 or under 37 C.F.R. § 1.17; particularly, extension of time fees.

Respectfully submitted,

BIRCH, STEWART, KOLASCH & BIRCH, LLP

By   
James M. Slattery, #28,380

JMS/REG/abs  
3868-0108P

P.O. Box 747  
Falls Church, VA 22040-0747  
(703) 205-8000

Attachment: Version With Markings to Show Changes Made

Docket No. 3868-0108P

**Version With Markings to Show Changes Made**

**IN THE TITLE OF THE INVENTION:**

The title has been amended as follows:

[RAPID]RAPIDLY [DISINTEGRATING]DECOMPOSING CHITOSAN-BASED PELLETS

[BASED ON CHITOSAN]

(Rev. 11/13/01)

10069399 107069399

JC13 Rec'd PCT/PTO 2 6 FEB 2002

PATENT  
3868-0108P

IN THE U.S. PATENT AND TRADEMARK OFFICE

Applicant: HOFFMANN, Hans-Rainer et al.  
Int'l. Appl. No.: PCT/EP00/07897  
Appl. No.: New Group:  
Filed: February 26, 2002 Examiner:  
For: RAPIDLY DISINTEGRATING PELLETS  
BASED ON CHITOSAN

PRELIMINARY AMENDMENT

**BOX PATENT APPLICATION**

Assistant Commissioner for Patents  
Washington, DC 20231

February 26, 2002

Sir:

The following Preliminary Amendments and Remarks are respectfully submitted in connection with the above-identified application.

AMENDMENTS

IN THE SPECIFICATION:

Please amend the specification as follows:

Before line 1, insert --This application is the national phase under 35 U.S.C. § 371 of PCT International Application No. PCT/EP00/07897 which has an International filing date of August 14, 2000, which designated the United States of America.--

Docket No. 3868-0108P

**IN THE CLAIMS:**

Please amend the claims as follows:

3. (Amended) Process for the manufacture of porous, rapidly disintegrating, active substance-containing pellets according to claim 1, characterized in that the cooling liquid has a temperature of less than  $-15^{\circ}\text{C}$ .

4. (Amended) Process for the manufacture of porous, rapidly disintegrating, active substance-containing pellets according to claim 1, characterized in that the cooling liquid is a liquefied gas or a liquefied gas mixture.

5. (Amended) Process for the manufacture of porous, rapidly disintegrating, active substance-containing pellets according to claim 1, characterized in that the cooling liquid is liquid air or liquid nitrogen.

6. (Amended) Process for the manufacture of porous, rapidly disintegrating, active substance-containing pellets according to claim 1, characterized in that the droplet size is 0.3 to 5 mm in diameter.

7. (Amended) Process for the manufacture of porous, rapidly disintegrating, active substance-containing pellets according to

Docket No. 3868-0108P

claim 1, characterized in that the chitosan or chitosan derivative employed has a molar mass of more than 40,000.

8. (Amended) Process for the manufacture of porous, rapidly disintegrating, active substance-containing pellets according to claim 1, characterized in that the chitosan or chitosan derivative used has a molar mass of more than 75,000.

9. (Amended) Process for the manufacture of porous, rapidly disintegrating, active substance-containing pellets according to claim 1, characterized in that the chitosan or chitosan derivative used has an acetylation degree of 10 to 50%.

10. (Amended) Process for the manufacture of porous, rapidly disintegrating, active substance-containing pellets according to claim 1, characterized in that the chitosan or chitosan derivative employed has an acetylation degree of 20 to 45%.

11. (Amended) Process for the manufacture of porous, rapidly disintegrating, active substance-containing pellets according to claim 1, characterized in that the basic chitosan derivative is an acylated chitosan.

12. (Amended) Porous active substance-containing pellets which disintegrate in physiological liquids within several minutes and are based on chitosan or a basic chitosan derivative,



Docket No. 3868-0108P

characterized in that the pellets are manufactured by means of a process according to claim 1.

14. (Amended) Porous, rapidly disintegrating, active substance-containing pellets according to claim 12, characterized in that they have an average particle size of 0.3 to 5 mm in diameter.

15. (Amended) Porous, rapidly disintegrating, active substance-containing pellets according to claim 12, characterized in that they have an average particle size of 0.8 to 3 mm in diameter.

16. (Amended) Porous, rapidly disintegrating, active substance-containing pellets according to claim 12, characterized in that for purposes of application they are present in a hard capsule.

17. (Amended) Porous, rapidly disintegrating, active substance-containing pellets according to claim 12, characterized in that prior to intake they are placed in a liquid in which they disintegrate.

18. (Amended) Use of the pellets according to claim 12 for manufacturing a medicament or a diagnostic agent.

Docket No. 3868-0108P

**REMARKS**

The specification has been amended to provide a cross-reference to the previously filed International Application.

The claims have been amended to delete multiple dependencies and to place the application into better form for examination. Entry of the above amendments is earnestly solicited. An early and favorable first action on the merits is earnestly solicited.

Attached hereto is a marked-up version of the changes made to the application by this Amendment.

If necessary, the Commissioner is hereby authorized in this, concurrent, and future replies, to charge payment or credit any overpayment to Deposit Account No. 02-2448 for any additional fees required under 37 C.F.R. § 1.16 or under 37 C.F.R. § 1.17; particularly, extension of time fees.

Respectfully submitted,

BIRCH, STEWART, KOLASCH & BIRCH, LLP

By   
James M. Slattery, #26,380

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3868-0108P

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Attachment: VERSION WITH MARKINGS TO SHOW CHANGES MADE

(Rev. 02/21/02)

Docket No. 3868-0108P

VERSION WITH MARKINGS TO SHOW CHANGES MADE

The claims have been amended as follows:

3. (Amended) Process for the manufacture of porous, rapidly disintegrating, active substance-containing pellets according to [any one of the preceding claims] claim 1, characterized in that the cooling liquid has a temperature of less than -15°C.

4. (Amended) Process for the manufacture of porous, rapidly disintegrating, active substance-containing pellets according to [any one of the preceding claims] claim 1, characterized in that the cooling liquid is a liquefied gas or a liquefied gas mixture.

5. (Amended) Process for the manufacture of porous, rapidly disintegrating, active substance-containing pellets according to [any one of the preceding claims] claim 1, characterized in that the cooling liquid is liquid air or liquid nitrogen.

6. (Amended) Process for the manufacture of porous, rapidly disintegrating, active substance-containing pellets according to [any one of the preceding claims] claim 1, characterized in that the droplet size is 0.3 to 5 mm in diameter.

Docket No. 3868-0108P

7. (Amended) Process for the manufacture of porous, rapidly disintegrating, active substance-containing pellets according to [any one of the preceding claims]claim 1, characterized in that the chitosan or chitosan derivative employed has a molar mass of more than 40,000.

8. (Amended) Process for the manufacture of porous, rapidly disintegrating, active substance-containing pellets according to [any one of the preceding claims]claim 1, characterized in that the chitosan or chitosan derivative used has a molar mass of more than 75,000.

9. (Amended) Process for the manufacture of porous, rapidly disintegrating, active substance-containing pellets according to [any one of the preceding claims]claim 1, characterized in that the chitosan or chitosan derivative used has an acetylation degree of 10 to 50%.

10. (Amended) Process for the manufacture of porous, rapidly disintegrating, active substance-containing pellets according to [any one of the preceding claims]claim 1, characterized in that the chitosan or chitosan derivative employed has an acetylation degree of 20 to 45%.

11. (Amended) Process for the manufacture of porous, rapidly disintegrating, active substance-containing pellets according to

Docket No. 3868-0108P

[any one of the preceding claims]claim 1, characterized in that the basic chitosan derivative is an acylated chitosan.

12. (Amended) Porous active substance-containing pellets which disintegrate in physiological liquids within several minutes and are based on chitosan or a basic chitosan derivative, characterized in that the pellets are manufactured by means of a process according to [one of the preceding claims]claim 1.

14. (Amended) Porous, rapidly disintegrating, active substance-containing pellets according to [claims 12 or 13]claim 12, characterized in that they have an average particle size of 0.3 to 5 mm in diameter.

15. (Amended) Porous, rapidly disintegrating, active substance-containing pellets according to [claims 12 to 14]claim 12, characterized in that they have an average particle size of 0.8 to 3 mm in diameter.

16. (Amended) Porous, rapidly disintegrating, active substance-containing pellets according to [claims 12 to 15]claim 12, characterized in that for purposes of application they are present in a hard capsule.

17. (Amended) Porous, rapidly disintegrating, active substance-containing pellets according to [claims 12 to 15]claim

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12, characterized in that prior to intake they are placed in a liquid in which they disintegrate.

18. (Amended) Use of the pellets according to [claims 12 to 17]claim 12 for manufacturing a medicament or a diagnostic agent.

(Rev. 11/13/01)

# Rapidly disintegrating pellets based on chitosan

The invention relates to the manufacture of rapidly disintegrating, particulate active substance carriers. More specifically, it relates to a process for the manufacture of porous, active substance-containing pellets for peroral application based on chitosan or a basic chitosan derivative. Furthermore, it relates to chitosan pellets obtained from this process and their use for the manufacture of medicaments and diagnostic agents.

Particulate active substance carriers enjoy great popularity in pharmaceutical technology. In products intended for peroral application, they have the advantage over liquid administration forms of being lighter and more compact, possessing greater chemical stability and enabling more accurate dosage. An advantage of multiparticulate preparations such as pellets over "single units" such as tablets is the better reproducibility of their behaviour, above all when subjected to highly variable physiological conditions, since due to the large number of the administered pellets their overall behaviour develops according to statistical rules around an expected average value and the effect of individual outliers is not as great as can be the case in a tablet.

The state of the art knows a great number of carrier materials that are suitable for forming pellets. Basically, these are biocompatible substances with different chemical, physicochemical and mechanical properties. In the particular case, the selection depends on technical, economical and regulatory parameters, e.g., from the compatibility of the carrier material with the active agent(s), from the disintegration and dissolution properties, from the stability of the preparation, the raw material price, the

processibility, the positive regulatory status for peroral application, etc.

Apart from pellets for preparations with controlled release of active substance, the state of the art also describes pellets with rapid-disintegration properties, which are capable of quickly releasing the active substance contained therein. Corresponding drug forms, also called acute forms, are particularly asked for in sporadically occurring indications where pharmacological action is to take place as quickly as possible. Examples are analgesics, antitussives, antiallergics, antiasthmatics, angina pectoris agents, and others. The carrier substances in such preparations are generally hydrophile or water-soluble in order to enable the desired disintegration properties. The latter are, however, also dependent on further parameters such as the presence of so-called disintegrants, i.e. substances capable of quickly absorbing water under intense swelling, or on an effective surface that is as large as possible.

Pellets having a large outer surface have a small particle size as a consequence. For a surface to be effective for the purpose of dissolution, it must be wettable, which can be ensured either by selecting the carrier material or by adding wetting agents. As an alternative, a large surface can also be due to great porosity. In that case, the particle diameter plays a rather subordinate part.

DE 42 01 172 C1 describes pellets which contain aloe vera extract as active substance and which contain gelatine or collagen as carrier, the gelatine preferably being of a cold water-soluble type.

A further carrier substance, e.g. dextrane, a sugar, sugar alcohol, glycine, or polyvinyl pyrrolidone, may also be contained. As a process of manufacture a dripping method is



proposed, for instance employing the apparatus disclosed in DE 37 11 169 A1, wherein the pellets are produced by solidifying droplets in a cooling liquid, preferably in liquid nitrogen. Subsequent freeze-drying leads to the desired final product, which should possess high porosity and disintegration speed.

DE 42 01 173 A1 also discloses such pellets, but these contain a dihydropyridine derivative as active substance.

These gelatine-based cryopellets make use of the long-since known suitability of this carrier material for freeze drying to produce porous products: in Germany, for example, products of this kind for oral (e.g. Imodium® lingual, freeze-dried platelets or lamellae, by the firm of Janssen-Cilag) and parenteral (e.g. Mumpsvax® dry substance) application are available on the market.

These gelatine-containing or collagen-containing preparations have the disadvantage that their success is being adversely affected by the insecurity of the population with regard to the danger of BSE contamination. Many patients or physicians prefer products without gelatine.

It is thus the object of the present invention to provide a process for the manufacture of porous, rapidly disintegrating pellets which does not require the use of gelatine, collagen or of derivatives thereof. A further object is to provide a gelatine- and collagen-free, porous, rapidly disintegrating pellets as active substance carrier for the manufacture of medicaments and diagnostic agents.

The object is achieved according to the present invention by a process in accordance with Claim 1.

It has surprisingly been found that by using a dripping method in which an aqueous dispersion with chitosan or a basic chitosan derivative is used as carrier substance and in which the other instructions according to Claim 1 are observed it is possible to produce cryopellets or lyophilized pellets of a quality comparable to that of the gelatine-containing pellets described in the literature.

For the purposes of this invention, pellets are spherical or almost spherical, solid bodies having a diameter of approx. 0.1 to 6 mm. The dose unit of a pharmaceutical pellet preparation consists of a plurality of pellets. The pellets disintegrate rapidly, i.e. they are not pellets with delayed, retarded, controlled or modified release. Although the release rate is not to be equated with the disintegration rate, they nevertheless are connected with each other, so that rapidly disintegrating preparations are employed in those cases where, for the purpose of an acute form, one also aims at a quick release of active substance and a quick onset of action. Generally, such preparations break down in physiological liquids within a few minutes. The pellets are in addition porous, i.e. they possess an internal surface whose size is not negligible compared to the outer surface.

The process of manufacture according to the present invention is characterized by a sequence of a plurality of steps which can, if required, be complemented by further steps by those skilled in the art, which steps can be provided prior to, between or subsequent to the described process steps.

In a first step, an aqueous solution or dispersion is prepared, wherein chitosan or a basic chitosan derivative, one or more active agents, possibly further auxiliary substances and an acid are present predominantly in dissolved state, i.e. their possibly undissolved portion is

far smaller than their dissolved portion. This applies, in particular, to the chitosan or the basic chitosan derivative employed as carrier substance for the pellets; the use of merely suspended chitosan does not lead to suitable pellets with sufficient cohesion.

Like almost all biopolymers, chitosan, which is itself a derivative, namely a partial deacetylation product of the native polymer chitin, can be derivatized and modified in a variety of ways to alter its chemical or physicochemical properties. A basic chitosan derivative is a polymer derived from chitosan by means of a chemical, biological or physical modification process but which, like chitosan, possesses a number of positive charges. Due to the modification process, the number of positive charges can be smaller than that of the original polymer; likewise, due to the modification process negative charges may have been introduced into the molecule. For the purposes of this invention, any biocompatible chitosan derivative may be used, as long as it still has a positive overall charge or the number of the positive charges exceeds the number of negative charges. Preferred chitosan derivatives are those produced by acylation of chitosan.

Among the preferred unmodified chitosan types are those having a molar mass of more than 40,000; especially preferred are those having a molar mass above 75,000. A preferred embodiment employs unmodified chitosans with a degree of acetylation of 10 to 50%; especially preferred are acetylation degrees of 20 to 45%.

The use of chitosan or chitosan derivatives has the advantage that these are biopolymers which possess particularly good physiological tolerance and can be obtained in a simple manner from the inexpensive raw

material chitin, which is available in large quantities, and for which a risk of BSE infection can be excluded.

While chitosan is itself largely insoluble in water, solubility markedly increases if the pH is shifted towards the acid condition. To obtain an appreciable polymer concentration, it is therefore necessary to prepare the solution or dispersion with simultaneous use of an acid. To be able to more easily remove this acid from the pellets later, it turned out that the acid should have a low boiling point, namely preferably maximally 140°C, in particular maximally 120°C, especially preferred maximally 100°C, and most preferably maximally 80°C, such as hydrogen chloride, hydrogen bromide, trifluoroacetic acid, formic acid and acetic acid. Suitable are also acids forming a lower-boiling binary azeotrope with water, such as acetic acid or propionic acid. Preferably, this is a biocompatible acid; it is, however, also feasible to use a less tolerated acid, as long as it is made sure that it is later virtually completely removed from the pellets. This is more difficult with acids which boil in the region of water or higher since more drastic drying conditions must be employed which possibly lead to the product being overdried and the active substance being decomposed. For this reason, sensitive products will be dried under reduced pressure or they will be freeze-dried.

The active substance is a substance administered to produce a, in the widest sense, pharmacological effect in or on a living human or animal body. Furthermore, the term includes substances administered for diagnostic purposes.

Further pharmaceutical auxiliary agents known to those skilled in the art may also be present in the solution or dispersion. These may be, for instance, further polymer or non-polymer carrier substances, but also stabilizers,

surfactants, disintegration promoters, antioxidants, dyes, pigments, flavours, sweeteners or other taste-improving agents, binders, etc.

In a further process step, the aqueous solution or dispersion is dripped into a cooling liquid having a temperature of at most  $-5^{\circ}\text{C}$  and is thereby solidified in the shape of droplets. The drops can be produced, for instance, by means of a pipette-like device, a needle or a nozzle, through which the aqueous solution or dispersion is pumped. When falling - generally through the air or a protective gas phase - the droplets assume a spherical shape, which is preserved after immersion in the cooling liquid by solidifying the ball-shaped or almost ball-shaped droplets. Depending on various parameters known to those skilled in the art, e.g. the density and the viscosity of the aqueous phase, the shape, the diameter and the interfacial tension at the dripping device, etc., the droplets can be produced in different sizes. Preferred are those embodiments in which droplets of 0.3 to 5 mm in diameter are formed. The size of the droplets contributes decisively to the particle size of the pellets obtained from the process, although the two sizes are not to be equated. As a rule, the modal droplet size will be somewhat larger than the modal pellet diameter.

To produce immediate solidification, the temperature of the cooling liquid must be clearly below  $0^{\circ}\text{C}$ , and for the purposes of the invention must be  $-5^{\circ}\text{C}$  at maximum. An embodiment of the invention using a cooling liquid with a temperature of less than  $-15^{\circ}\text{C}$  is preferred. Especially preferred are cooling liquids which are freeze-dried, inert, liquefied gases or mixtures of gases, e.g. liquid air or liquid nitrogen. Such an embodiment is most likely to ensure immediate solidification of the aqueous solution or dispersion upon immersion in the cooling liquid.

Coolants of this kind can in addition be removed from the product especially easily and virtually completely.

In a further process step the solidified droplets, which are now pellets, are isolated. This can take place in various ways, depending on the configuration of the dripping and cooling apparatus employed. A simple possibility is to pass the pellets-containing cooling fluid through a strainer. During this process, the pellets can simultaneously be classified. Pellets according to the invention which are produced by the described process possess a particle size from about 0.3 to 5 mm. Preferred pellet diameters are 0.8 to 3 mm.

In a further process step, the thus-isolated pellets are dried. Because of the high water content, a temperature of around 0°C should not be exceeded when isolating and drying under normal pressure conditions. However, it is recommendable and preferred according to the present invention to perform freeze-drying at reduced pressure, which enables the removal of water from the pellets also at slightly higher temperatures, through sublimation, and through which a highly porous pellet structure can be obtained. Appropriate apparatuses and process parameters are known to those skilled in the art.

The invention, apart from the disclosed process of manufacture, also relates to the pellets produced by the process. Corresponding to what is said above, these are spherical, porous, rapidly disintegrating, and preferably have a particle size of 0.3 to 5 mm in diameter, especially preferred 0.8 to 3 mm. Their composition is in addition selected such that in a preferred embodiment they possess a surface charge which can be expressed as zeta potentials from +0.5 to +50 mV. This surface charge is due to the fact

that the pellets are substantially based on the carrier substance chitosan or a basic chitosan derivative.

For greater ease of handling and better applicability of the pellets, these can be present filled in doses in hard gelatine capsules or comparable hard capsules of starch or other polymers. While hard gelatine capsules are commonly used for administration of pellets, it may be appropriate to select another capsule material, such as starch, on account of the above-mentioned BSE problem, which does not affect the pellets themselves.

As an alternative to administration as hard capsule, application as instant preparation is also possible. In this case, the pellets - which are provided in a multiple dose container, or in doses packed in sachets - can be introduced in water or another liquid, in which they disintegrate forming a ready-to-drink preparation. For such an application purpose, but also for filling into hard capsules, it may be necessary to mix the pellets according to the present invention with further auxiliary substances that have an influence, for example, on the flowability, adhesion tendency, stability, etc., of the pellets. In this respect, the use of the pellets in accordance with the present invention includes any kind of further processing to yield a medicament or a diagnostic agent.

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# CLAIMS

1. Process for the manufacture of porous, rapidly disintegrating, active substance-containing pellets based on chitosan or a basic chitosan derivative according to a dripping method, characterized in that

a) an aqueous solution or dispersion is prepared wherein

- chitosan or the basic chitosan derivative
- one or more active substances,
- an acid, having a boiling point of maximally 140°C,
- possibly further auxiliary substances

are present predominantly in solution,

b) the aqueous solution or dispersion is dripped into a cooling liquid having a temperature of maximally -5°C and is thereby solidified in the form of droplets;

c) the solidified droplets or pellets are isolated and

d) dried, and the acid is removed from the pellets.

2. Process for the manufacture of porous, rapidly disintegrating, active substance-containing pellets according to Claim 1, characterized in that the drying of the isolated pellets is carried out by means of a freeze-drying process.

3. Process for the manufacture of porous, rapidly disintegrating, active substance-containing pellets according to any one of the preceding claims, characterized in that the cooling liquid has a temperature of less than -15°C.

4. Process for the manufacture of porous, rapidly disintegrating, active substance-containing pellets according to any one of the preceding claims, characterized in that the cooling liquid is a liquefied gas or a liquefied gas mixture.



5. Process for the manufacture of porous, rapidly disintegrating, active substance-containing pellets according to any one of the preceding claims, characterized in that the cooling liquid is liquid air or liquid nitrogen.

6. Process for the manufacture of porous, rapidly disintegrating, active substance-containing pellets according to any one of the preceding claims, characterized in that the droplet size is 0.3 to 5 mm in diameter.

7. Process for the manufacture of porous, rapidly disintegrating, active substance-containing pellets according to any one of the preceding claims, characterized in that the chitosan or chitosan derivative employed has a molar mass of more than 40,000.

8. Process for the manufacture of porous, rapidly disintegrating, active substance-containing pellets according to any one of the preceding claims, characterized in that the chitosan or chitosan derivative used has a molar mass of more than 75,000.

9. Process for the manufacture of porous, rapidly disintegrating, active substance-containing pellets according to any one of the preceding claims, characterized in that the chitosan or chitosan derivative used has an acetylation degree of 10 to 50%.

10. Process for the manufacture of porous, rapidly disintegrating, active substance-containing pellets according to any one of the preceding claims, characterized in that the chitosan or chitosan derivative employed has an acetylation degree of 20 to 45%.

11. Process for the manufacture of porous, rapidly disintegrating, active substance-containing pellets according to any one of the preceding claims, characterized in that the basic chitosan derivative is an acylated chitosan.

12. Porous active substance-containing pellets which disintegrate in physiological liquids within several minutes and are based on chitosan or a basic chitosan derivative, characterized in that the pellets are manufactured by means of a process according to one of the preceding claims.

13. Porous, rapidly disintegrating, active substance-containing pellets according to claim 12, characterized in that they have a zetapotential of +0.5 to +50 mV.

14. Porous, rapidly disintegrating, active substance-containing pellets according to claims 12 or 13, characterized in that they have an average particle size of 0.3 to 5 mm in diameter.

15. Porous, rapidly disintegrating, active substance-containing pellets according to claims 12 to 14, characterized in that they have an average particle size of 0.8 to 3 mm in diameter.

16. Porous, rapidly disintegrating, active substance-containing pellets according to claims 12 to 15, characterized in that for purposes of application they are present in a hard capsule.

17. Porous, rapidly disintegrating, active substance-containing pellets according to claims 12 to 15, characterized in that prior to intake they are placed in a liquid in which they disintegrate.

18. Use of the pellets according to claims 12 to 17 for manufacturing a medicament or a diagnostic agent.

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## ABSTRACT

The invention relates to porous, rapidly disintegrating, active substance-containing pellets based on chitosan or a basic chitosan derivative, manufactured according to a dripping method wherein an aqueous solution or dispersion of chitosan or a basic chitosan derivative, one or more active substances, possibly further active substances and an acid is dripped into a cooling liquid having a temperature of maximally  $-5^{\circ}\text{C}$ , thereby causing solidification of the solution or dispersion in the form of droplets, and wherein the solidified droplets or pellets are isolated and dried. The invention further relates to the use of these pellets in the manufacture of medicaments or diagnostic agents.

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Insert Title: RAPIDLY DECOMPOSING CHITOSAN-BASED PELLETS

Fill in Appropriate Information - For Use Without Specification Attached: the specification of which is attached hereto. If not attached hereto, the specification was filed on \_\_\_\_\_ as the specification was filed on \_\_\_\_\_ United States Application Number \_\_\_\_\_ (if applicable) and/or \_\_\_\_\_ as PCT \_\_\_\_\_; and was amended on \_\_\_\_\_ (if applicable) amended on August 14, 2000 \_\_\_\_\_ International Application Number PCT/EP 00/07897 \_\_\_\_\_ amended on August 1, 2001 \_\_\_\_\_

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

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## Prior Foreign Application(s)

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199 40 795 9  
 (Number)

Germany  
 (Country)

August 27, 1999  
 (Month/Day/Year Filed)

☒ Yes ☐ No

(Number)

(Country)

(Month/Day/Year Filed)

☐ Yes ☐ No

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Insert Prior U.S. Application(s): (if any)

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